



**VIPER**  
**Tradeshow Services**  
 200 Berg Street  
 Algonquin, IL 60102  
 Office - (888) 458-9760  
 Fax - (847) 458-9760

**HEALTH FREEDOM EXPO**  
**JUNE 3 - 6, 2010**  
**EXPLORATION & DISCOVERY HALLS**  
**RENAISSANCE HOTEL and CONVENTION CENTER**  
**SCHAUMBURG, IL**

<b>BOOTHS:</b> 10x10 = 211	<b>DATE:</b> 6.22.09
<b>SCALE:</b>	